290™ Wicking Grade **Threadlocker**

MEDIUM-HIGH STRENGTH

- For pre-assembled bolts up to 1/2" (12 mm)
- Penetrates threads by capillary action
- Secures set screws and other assemblies after settings are completed
- Localized heating and hand tools are needed for disassembly
- For preassembled fasteners, instrumentation screws, electrical connectors and carburetors
- Withstands temperatures to 300°F
- Torque: 85/250 in. lb.
- Fixtures in 6 minutes, full in 24 hrs.
- Colour: Green



LOCTITE.

| Model No. | Mfg. No. | Size | Price /Each |
|--------------|-------------|--------|----------------|
| AA454 | 233731 | 10 ml | |
| AA455 | 135392 | 50 ml | |
| ΔΔ024 | 135393 | 250 ml | |

263™ High Strength/ **Rapid Cure Threadlocker**

- Designed for the permanent locking and sealing of threaded fasteners
- Ideal for heavy-duty applications such as studs into motor housings, nuts onto studs in pump housings and other fasteners where high strength is required
- Provides robust curing performance
- Works on active metals such as brass, copper and passive substrates such as stainless steel and plated surfaces
- Offers high temperature performance and oil tolerance
- . Torque: 290 in./lb.
- Withstands temperature from -65°F to 360°F
- Fixture in 4 min., full 24 hrs.
- Colour: Red
- Acceptable for use in Canadian food processing establishments

| Model No. | Mfg. No. | Size ml | Price /Each |
|--------------|-------------|------------|----------------|
| AD289 | 1330583 | 10 | |
| AH183 | 2205310 | 36 | |
| AD290 | 1330585 | 50 | |
| AD291 | 1330335 | 250 | |

246™ High Temp./ **Medium Strength Threadlocker**

- Suitable for fasteners between 1/4" and 3/4' (6 to 20 mm) diameters
- Resists oil and mild surface contamination at continuous temperatures to 450°F
- Torque: 170/48 in. lb.
- Fixtures in 20 minutes. full in 24 hrs.
- Colour: Blue



LOCTITE.

| Model No. | Mfg. No. | Size | Price /Each |
|--------------|-------------|--------|----------------|
| AC353 | 196508 | 10 ml | |
| AC330 | 234172 | 50 ml | |
| AC321 | 234174 | 250 ml | |

262™ High Strength Threadlocker

- For fasteners up to 3/4" (20 mm) dia.
- High lubrication for easy assembly
- Excellent for preventing rust and corrosion in extreme chemical/ environmental conditions
- For all fasteners that must withstand heavy shock, vibration, or extreme environmental or chemical conditions
- Withstands temperatures to 300°F
- Colour: Red
- Steel fixture time is 15 min.
- brass 8 min and stainless steel 180 min



LOCTITE.

| Model No. | Mfg. No. | Size | Price /Each |
|--------------|-------------|--------|----------------|
| AA452 | 231926 | 10 ml | |
| AA453 | 135374 | 50 ml | |
| AA741 | 135375 | 250 ml | |

242® Medium Strength **Threadlocker**

- Removable threadlocker for fasteners between 1/4" and 3/4" (6 to 20 mm) diameters
- Controlled lubricity for accurate clamp loads
- Parts can be separated using hand tools
- For machine tools, presses, pumps, compressors, mounting bolts and gearboxes
- Withstands temperatures to 300°F
- Torque: 115/53 in. lb.
- Fixtures in 10 minutes, full in 24 hrs
- Colour: Blue



LOCTITE.

| Model No. | Mfg. No. | Size | Price /Each |
|--------------|-------------|--------|----------------|
| AA450 | 135354 | 10 ml | |
| AA451 | 135355 | 50 ml | |
| AA652 | 135356 | 250 ml | |

222MS™ Low Strength **Threadlocker**

- Ideal for fastener diameters of 1/4" (6 mm) and smaller
- Controlled lubricity for
- accurate clamp loads Parts can be separated
- using hand tools
- For set screws, adjustment screws, calibration screws, meters and gauges
- Withstands temperatures to 300°F
- Torque: 62/27 in. lb.
- Fixtures in 20 minutes, full in 24 hrs
- Colour: Purple



LOCTITE.

| Model No. | Mfg. No. | Size | Price /Each |
|--------------|-------------|--------|----------------|
| AA014 | 135333 | 10 ml | |
| AA015 | 135334 | 50 ml | |
| AA513 | 135335 | 250 ml | |

272™ High Temp./High Strength Threadlocker

- Recommended for bolts up to 1 1/2" (36 mm) in diameter
- Provides a fast cure on most surfaces including "as received" fasteners
- Heat and hand tools are required for disassembly
- Withstands temperatures to 450°F
- Torque: 200/220 in. lb.
- Fixtures in 30 minutes, full in 24 hrs.
- Colour: Red



LOCTITE.

| Model No. | Mfg. No. | Size | Price /Each |
|--------------|-------------|--------|----------------|
| AA552 | 88442 | 50 ml | |
| AC324 | 195542 | 250 ml | |

243™ Oil Tolerant/ **Medium Strength** Threadlocker

- For fasteners between 1/4 and 3/4" (6 to 20 mm) diameters
- Medium strength threadlocker with improved oil tolerance
- Parts can be separated using hand tools
- For machine tools, presses, pumps, compressors, mounting bolts and gearboxes
- Withstands temperatures to 360°F
- Torque: 180/62 in. lb.
- Fixtures in 5 minutes, full in 24 hrs
- Colour: Blue



| Model No. | Mfg. No. | Size | Price /Each |
|--------------|-------------|--------|----------------|
| AA188 | 1329837 | 10 ml | |
| AA555 | 1329467 | 50 ml | |
| AC322 | 1329505 | 250 ml | |

Threadlocker Sticks





LOCTITE.

| Model | Mfg. | | Price |
|--------|--------------------|-------------|-------|
| No. | No. | Size | /Each |
| 248™ N | MEDIUM STRE | NGTH - BLUE | |
| AB649 | 462476 | 19 gr. | |
| AB648 | 826034 | 9 gr. | |
| 268™ F | IIGH STRENG | TH - RED | |
| AB651 | 826035 | 19 gr. | |
| AB650 | 826036 | 9 gr. | |