



609™ General Purpose Retaining Compound

- Low viscosity retaining compound that bonds rigid metal assemblies
- Ideal for gap distances up to 0.005"
- Fixtures in 10 minutes, full in 24 hrs.
- Provides a shear strength of 3000 PSI after 24 hours
- Withstands temperatures to 300°F
- Locks keys and splines - eliminates backlash in worn assemblies
- Locks bushings and sleeves in housings and on shafts
- Augments press fits
- Colour: Green
- Accepted for use in Canadian food processing facilities



LOCTITE

Model No.	Mfg. No.	Size	Price /Each
AA538	135511	10 ml	
AA539	135512	50 ml	

620™ High Temperature Retaining Compound

- High temperature, high viscosity retaining compound
- Ideal for gap distances up to 0.015"
- Fixtures in 30 minutes, full in 24 hrs.
- Provides a shear strength of 3800 PSI on steel
- Withstands temperatures to 450°F
- Seals against leakage
- For retaining pins and sealing threads in steam platens and retaining valve seats
- Colour: Green
- Accepted for use in Canadian food processing facilities



LOCTITE

Model No.	Mfg. No.	Size	Price /Each
AA457	234772	10 ml	
AC102	135514	50 ml	

641™ Controlled Strength Retaining Compound

- For cylindrical parts that require disassembly
- Ideal for gap distances up to 0.008"
- Fixtures in 20 minutes, full in 24 hrs.
- Provides a shear strength of 1700 PSI
- Withstands temperatures to 300°F
- Colour: Yellow
- Accepted for use in Canadian food processing facilities



LOCTITE

Model No.	Mfg. No.	Size	Price /Each
AC355	233546	10 ml	
AA546	231121	50 ml	

660™ Quick Metal® Press Fit Repair Retaining Compound

- Creamy, non-running adhesive/sealant
- Repairs worn machine parts
- Restores correct fit to mating assemblies
- Ideal for gap distances up to 0.020"
- For worn shafts and housings, bearing spinouts, keyways, and splines
- Fixtures in 20 minutes, full in 24 hrs.
- Shear strength of 3300 PSI on steel
- Withstands temperatures to 300°F
- Colour: Silver
- Accepted for use in Canadian food processing facilities



LOCTITE

Model No.	Mfg. No.	Size	Price /Each
AC103	209765	6 ml	
AC104	135527	50 ml	

QuickStix™ 668™ Retaining Compound

- Used for bonding non-threaded, cylindrical metal assemblies with gaps up to 0.005" (0.13 mm)
- Prevents fretting and corrosion of metal assemblies up to 400°F (204°C)
- Accepted for use in Canadian food processing facilities



LOCTITE

Model No.	Mfg. No.	Size	Price /Each
AB937	640470	19 g	

680™ High Strength/High Viscosity Retaining Compounds

- Ideal curing adhesive for joining fitted cylindrical parts
- Fixtures in 10 minutes and provides a shear strength of 4000 PSI
- Capable of filling diametral gaps up to 0.015 inches
- Gives the best resistance to dynamic, axial and radial loads
- Full Cure Time: 24 hrs.
- Colour: Green



LOCTITE

Model No.	Mfg. No.	Size	Price /Each
AF074	1835205	10 ml	
AF075	1835201	50 ml	

648™ High Strength/ Rapid Cure Retaining Compounds

- Ideal for clearance and interface fit parts
- Excellent performance for dynamic, axial and radial loads
- Works through contaminants such as oils and corrosion protection fluids
- Cures on metals without needing an applicator
- Application Time: 3 minutes
- Full Cure Time: 24 hrs.
- Shear Strength: 3900 PSI
- Ideal for gap distance up to: 0.006"



LOCTITE

Model No.	Mfg. No.	Size	Colour	Price /Each
AF076	1835922	10 ml	Green	
AF077	1835920	50 ml	Green	

Teflon Sealing Tape

- Commonly used in plumbing for sealing pipe threads
- Ensures a tight seal
- Works for both water and air
- Colour: White
- Tape Material: PTFE
- Thickness: 3 mils (0.0762mm)
- Density: 0.37 grams/cubic centimeter
- Working Temperatures Range: -190°C to 260°C (-310°F to 500°F)



AURORA
TOOLS

Model No.	Width"	Length"	Price /Each
PG148	1/2	520	
PG149	3/4	520	

Insulating & Sealing Wrap

- Non-sticky, self fusing, multipurpose wrap
- Withstand extreme conditions: -65°F to 500°F
- Tensile strength up to 700 PSI and dielectric strength up to 400 VPM
- UV, saltwater, fuel and acid resistant



LOCTITE

Model No.	Mfg. No.	Size	Colour	Price /Each
AD155	1212164	1" x 10' Roll	Red	
AF072	1540599	1" x 10' Roll	Black	