



Toolmakers' Steel Clamps

These clamps are useful in layout work or for holding work securely in drilling and other similar operations. Each clamp is furnished with two take-up blocks that slip on the end of the screw. The blocks are held to allow a slight swivel action which conforms the angle of the block to the shape of the work being held. There is a hole in the base of the clamps so that they may be fastened to the bench and used as a small vise. Clamps are made of case-hardened steel and are smoothly finished.



Clamps furnished in pairs
(single clamp shown)

Starrett®

Capacity in. mm	Description	Model No.	EDP No.	Price /Each
2 50	Pair of Clamps	TBB440	50592	

Steel Parallels

Starrett® No. 384 Steel Parallels are hardened and ground to close limits. Furnished in pairs, 6" length, they are made from a special grade of tool steel, hardened and accurately ground on the four sides. In tool rooms or machine shops, several pairs of these parallels will be of great value.



TBB487

Starrett®

6" (150 MM) LENGTH

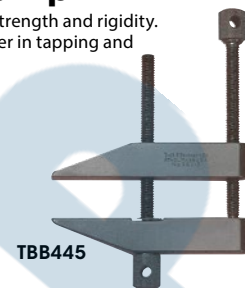
Thickness in. mm	Width in. mm	Model No.	EDP No.	Price /Each
1/8 3	1 25	TBB487	51445	
3/16 5	7/8 22	TBB488	51447	
1/4 6	3/4 19	TBB489	51449	
1/4 6	1 25	TBB490	51450	
3/8 10	1/2 13	TBB491	51451	
3/8 10	3/4 19	TBB492	51452	
1/4 6	3/8 10	TBD751	63645	
1/4 6	1/2 13	TBD752	63646	
1/4 6	5/8 16	TBD753	63647	
3/8 10	1 25	TBD754	63648	
1/2 13	5/8 16	TBD755	63649	
1/2 13	3/4 19	TBD756	63650	
1/2 13	1 25	TBD757	63651	
1/2 13	1 1/8 28	TBD758	63652	
1/2 13	1 1/4 31	TBD759	63653	

SETS

Description	Model No.	EDP No.	Price /Each
Set of 4 Pairs – Models TBB487, TBB488, TBB489, and TBB491 – In Case	TBB493	51453	
Set of 4 Pairs – Models TBD752, TBD751, TBD753, and TBB490 – In Case	TBD764	63676	
Set of 4 Pairs – Models TBB491, TBB492, TBD754, and TBD751 – In Case	TBD765	63677	
Set of 5 Pairs – Models TBD755, TBD756, TBD757, TBD758 and TBD759 – In Case	TBD766	63678	

Toolmakers' Parallel Clamp

- These parallel clamps are designed for maximum strength and rigidity.
- They are extremely useful for holding work together in tapping and drilling and on various machine setups.
- The ends of the jaws are rounded to permit clamping under shoulders or in recesses.
- A retaining ring holds the loose jaw in alignment when the clamp is being opened or closed.
- The clamps are made of steel, nicely finished and hardened.



TBB445

Starrett®

Capacity in. mm	Approx. Throat Depth in. mm	Model No.	EDP No.	Price /Each
3/4 19	21/32 16.5	TBB441	50593	
1 1/4 32	13/16 20.5	TBB442	50594	
1 3/4 44	1 25	TBB443	50595	
2 1/4 57	1 7/32 30	TBB444	50596	
2 3/4 70	1 25/32 45	TBB445	50597	
3 1/2 89	2 1/4 57	TBB446	50598	

Adjustable Parallels

Starrett® adjustable parallels provide a wide range of use in layout, gauging, inspection work and for setups on various machine tools. Their adjustable feature makes it possible to adjust them to exact size by micrometer measurement and also permits use in place of several solid-type parallels. Parallels slide smoothly and can be easily adjusted.



Top: Set No. TBB439 with
No. TBB436 in foreground

Starrett®

Range in. mm	Length in. mm	Model No.	EDP No.	Price /Each
3/8-1/2 9.5-12.7	1 3/4 45	TBB432	50578	
1/2-11/16 12.7-17.5	2 1/8 55	TBB433	50579	
11/16-15/16 17.5-24	2 11/16 70	TBB434	50580	
15/16-1 24-33	3 9/16 90	TBB435	50581	
1 15/16-1 3/4 33-44	4 3/16 105	TBB436	50582	
1 3/4-2 1/4 44-57	5 1/16 130	TBB437	50583	

SETS

Description	Model No.	EDP No.	Price /Each
Set of 4 Parallels – Models TBB432, TBB433, TBB434, and TBB435 – In case	TBB438	50584	
Set of 6 Parallels – Models TBB432, TBB433, TBB434, TBB435, TBB436, and TBB437 – In case	TBB439	50586	
Case only for Set of 4*	TBC575	55194	
Case only for Set of 6*	TBC576	55195	

* Parallels not included

Edge Finders

- Work surfaces may be located easily, quickly and accurately with these edge finders
- Body and contacts are made of tool steel

Top, Model HW139 with double end;
bottom, Model HW140 with single end



Starrett®

Description	Body Dia.	Contact Diameter	Model No.	EDP No.	Price/Each
Single End	0.3750"	0.200"	NJW397	53062	
Double End	0.5000"	0.200" and pointed contact	HW139	53063	
Single End	10 mm	6 mm	HW140	56041	
Double End	10 mm	6 mm and pointed contact	HW141	66452	