Mill Files – 1 & 2 Round Edges

- Round edges are used where rounding gullets are preferred, as compared to sharp corners or squared gullets
- Rectangular shape
- Single-cut on sides and edges
- Bastard-cut
- Same as regular mill files except they have 1 or 2 round edges



CRESCENT NICHOLSON

Length"	One Round Edge Model No.	Mfg. No.	Price /Each	Two Round Edge Model No.	Mfg. No.	Price /Each
8	**VS535**	09099N		**TBG817**	09389N	
10	-	-	-	**TBG818**	09469N	
12	**VS537**	09227N		-	-	-

Mill Files

- Used for sharpening mill or circular saws
- Also for draw-filing and finishing metals
- Rectangular shape
- Single-cut on sides and edges
- 2 square edges
- All sizes taper slightly in width



CRESCENT NICHOLSON

Length"	Bastard Cut Model No.	Mfg. No.	Price /Each	Second Cut Model No.	Mfg. No.	Price /Each	Smooth Cut Model No.	Mfg. No.	Price /Each
4	**VS518**	08243N		-	-	-	**VS529**	08306N	
6	**VS519**	08354N		**VS525**	08385N		**VS530**	08416N	
8	**VS520**	08497N		**VS526**	08529N		**VS531**	08560N	
10	**VS521**	08642N		**VS527**	08673N		**VS532**	08704N	
12	**VS522**	08737N		**VS528**	08768N		**VS533**	08799N	
12	**TBH214***	021842HN		-	-	-	-	-	-
14	**VS523**	08832N		-	-	-	**VS534**	08894N	

*Indicates ergonomic handle

Square Files

- Used on slots, keyways and general surface filing
- Square shape
- Double-cut
- Tapered slightly towards point
- Larger sizes frequently preferred to corresponding flat files because of heavier section and 4 filing surfaces



CRESCENT NICHOLSON

Length"	Dia."	Bastard Cut Model No.	Mfg. No.	Price /Each	Second Cut Model No.	Mfg. No.	Price /Each	Smooth Cut Model No.	Mfg. No.	Price /Each
4	5/32	**VS557**	12790		-	-	-	**VS568**	12857	
6	1/4	**VS558**	12967		-	-	-	**VS569**	13033	
8	5/16	**VS559**	13081		**VS565**	13114		**VS570**	13147	
10	3/8	**VS560**	13196		-	-	-	**VS571**	13262	
12	1/2	**VS561**	13310		**VS567**	13343		**VS572**	13376	

Round Files

- Primarily used to file circular openings or concave surfaces
- Round shape
- All 4, 5, 6, 8, 10, 12" files are single-cut
- 14" bastard file is double-cut
- Tapered slightly towards point



CRESCENT NICHOLSON

Length"	Dia."	Bastard Cut Model No.	Mfg. No.	Price /Each	Second Cut Model No.	Mfg. No.	Price /Each	Smooth Cut Model No.	Mfg. No.	Price /Each
4	1/8	**VS538**	11526N		-	-	-	**VS552**	11592N	
6	1/4	**VS540**	11716N		**VS547**	11748N		**VS553**	11781N	
8	5/16	**VS541**	11904		**VS548**	11936		**VS554**	11969	
10	3/8	**VS542**	12019		**VS549**	12051		**VS555**	12084	
12	1/2	**TBG829**	12131		-	-	-	-	-	-
12	1/2	**VS543**	12134		**VS550**	12166		**VS556**	12199	
14	5/8	**VS544**	12248		-	-	-	-	-	-

Taper Files – Regular

- Triangular shape
- Edges set and cut for filing gullets between saw teeth
- Tapers slightly towards the point



CRESCENT NICHOLSON

Model No.	Mfg. No.	Length"	Price /Each
VS576	13807M	6	
VS578	13875M	8	

Taper Files – Slim

- Triangular shape
- Edges set and cut for filing gullets between saw teeth



CRESCENT NICHOLSON

Model No.	Mfg. No.	Length"	Price /Each
VS582	14162M	5	
VS583	14224M	6	
VS584	14255M	7	
VS585	14290M	8	
VS586	14341N	10	

Taper Files – Extra Slim

- Triangular shape
- Edges set and cut for filing gullets between saw teeth



CRESCENT NICHOLSON

Model No.	Mfg. No.	Length"	Price /Each
VS587	14547M	4	
VS589	14599M	5	
VS590	14665M	6	
VS591	14698N	7	
VS592	14729N	8	

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