



Chucking Reamers (Cont'd)

LETTER GAUGE SIZES

Model No.	Letter Size	Decimal Equiv."	L2"	L1"	Price /Each
BK270	A	0.2340	1 1/2	6	
BK271	B	0.2380	1 1/2	6	
BK272	C	0.2420	1 1/2	6	
BK273	D	0.2460	1 1/2	6	
BK169	E	0.2500	1 1/2	6	
BK274	F	0.2570	1 1/2	6	
BK275	G	0.2610	1 1/2	6	
BK276	H	0.2660	1 1/2	6	
BK277	I	0.2720	1 1/2	6	
BK278	J	0.2770	1 1/2	6	
BK279	K	0.2810	1 1/2	6	
BK280	L	0.2900	1 1/2	6	
BK281	M	0.2950	1 1/2	6	

Model No.	Letter Size	Decimal Equiv."	L2"	L1"	Price /Each
BK282	N	0.3020	1 1/2	6	
BK283	O	0.3160	1 1/2	6	
BK284	P	0.3230	1 1/2	6	
BK285	Q	0.3320	1 1/2	6	
BK286	R	0.3390	1 1/2	6	
BK287	S	0.3480	1 3/4	7	
BK288	T	0.3580	1 3/4	7	
BK289	U	0.3680	1 3/4	7	
BK290	V	0.3770	1 3/4	7	
BK291	W	0.3860	1 3/4	7	
BK292	X	0.3970	1 3/4	7	
BK293	Y	0.4040	1 3/4	7	
BK294	Z	0.4130	1 3/4	7	

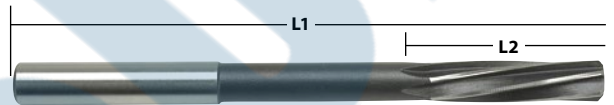
Chucking Reamers - Cobalt

- Right hand cut
- M42 Cobalt for hard steels & alloys
- Straight shank
- Spiral flute

Applications:

Spiral flute chucking reamers are designed for reaming materials where additional shear is necessary and to improve chip removal in blind holes. Ground with 45° chamfer.

CLARKSON OSBORN



FRACTIONAL SIZES

Model No.	Fractional Size"	Decimal Equiv."	L2 mm	L1 mm	Price /Each
BK371	3/32	0.0938	14.0	57.0	
BK372	1/8	0.1250	16.0	65.0	
BK373	5/32	0.1563	19.0	75.0	
BK374	11/64	0.1719	21.0	80.0	
BK375	3/16	0.1875	23.0	86.0	
BK376	7/32	0.2188	26.0	93.0	
BK377	1/4	0.2500	28.0	101.0	
BK378	9/32	0.2813	31.0	109.0	
BK379	5/16	0.3125	33.0	117.0	

Model No.	Fractional Size"	Decimal Equiv."	L2 mm	L1 mm	Price /Each
BK380	11/32	0.3438	36.0	125.0	
BK381	3/8	0.3750	38.0	133.0	
BK382	13/32	0.4063	38.0	133.0	
BK383	7/16	0.4375	41.0	142.0	
BK384	15/32	0.4688	44.0	151.0	
BK385	1/2	0.5000	44.0	151.0	
BK386	9/16	0.5625	50.0	162.0	
BK387	5/8	0.6250	52.0	170.0	

METRIC SIZES

Model No.	Metric Size mm	Decimal Equiv."	L2 mm	L1 mm	Price /Each
BK388	3.00	0.1181	15.0	61.0	
BK389	3.50	0.1378	18.0	70.0	
BK390	4.00	0.1575	19.0	75.0	
BK391	4.50	0.1772	21.0	80.0	
BK392	5.00	0.1969	23.0	86.0	
BK393	6.00	0.2362	26.0	93.0	
BK394	7.00	0.2756	31.0	109.0	
BK395	8.00	0.3150	33.0	117.0	

Model No.	Metric Size mm	Decimal Equiv."	L2 mm	L1 mm	Price /Each
BK396	9.00	0.3543	36.0	125.0	
BK397	10.00	0.3937	38.0	133.0	
BK398	11.00	0.4331	41.0	142.0	
BK399	12.00	0.4724	44.0	151.0	
BK400	13.00	0.5118	44.0	151.0	
BK401	14.00	0.5512	47.0	160.0	
BK402	15.00	0.5906	50.0	162.0	
BK403	16.00	0.6299	52.0	170.0	

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