



## Jobber Drill Sets

- Material: High Speed Steel
- Manufacturing Standards: ANSI
- Point Angle: 118°
- Cutting Direction: Right Hand
- Case Included

### STEAM OXIDE FINISH

- Steam oxide finish reduces wear and chip welding in harder ferrous materials for increased wear resistance and lubricity

### BRIGHT FINISH

- Bright finish improves chip flow in soft or non-ferrous materials



TCP412



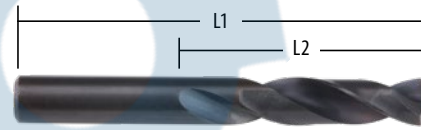
TCP918

Model No.	No of Pieces	Sizes	Manufacturer Series	Finish	Price /Each
TCP411	15	1/16" to 1/2" by 1/32"	C15R10	Steam Oxide	
TCP413	29	1/16" to 1/2" by 1/64"	C29R10	Steam Oxide	
TCP412	15	1/16" to 1/2" by 1/32"	C15R10P	Bright	
TCP414	29	1/16" to 1/2" by 1/64"	C29R10P	Bright	

Model No.	No. of Pieces	Size	Manufacturer Series	Price /Each
TCP915	13	1/16" to 1/4" by 1/64"	C13R10CO	
TCP916	15	1/16" to 1/2" by 1/32"	C15R10CO	
TCP917	21	1/16" to 3/8" by 1/64"	C21R10CO	
TCP918	29	1/16" to 1/2" by 1/64"	C29R10CO	
TCP919	26	A to Z	C26R15CO	
TCP920	60	#1 to #60	C60R18CO	

## Screw Machine Drills 135°

- Steam oxide finish for increased wear resistance and lubricity
- Low thrust design and self-centering split point makes for easier penetration
- Material: High Speed Steel
- Point Angle: 135°
- Manufacturing Standards: ANSI
- Cutting Direction: Right Hand



### R40C SERIES - FRACTIONAL SIZE

Model No.	Fractional Size"	Decimal Size"	L2"	L1"	Price /Each
TCP289	1/16	0.0625	5/8	1-5/8	
TCP290	5/64	0.0781	11/16	1-11/16	
TCP291	3/32	0.0938	3/4	1-3/4	
TCP292	7/64	0.1094	13/16	1-13/16	
TCP293	1/8	0.125	7/8	1-7/8	
TCP294	9/64	0.1406	15/16	1-15/16	
TCP295	5/32	0.1563	1	2-1/16	
TCP296	11/64	0.1719	1-1/16	2-1/8	
TCP297	3/16	0.1875	1-1/8	2-3/16	
TCP298	13/64	0.2031	1-3/16	2-1/4	
TCP299	7/32	0.2188	1-1/4	2-3/8	
TCP300	15/64	0.2344	1-5/16	2-7/16	
TCP301	1/4	0.25	1-3/8	2-1/2	
TCP302	17/64	0.2656	1-7/16	2-5/8	
TCP303	9/32	0.2813	1-1/2	2-11/16	

Model No.	Fractional Size"	Decimal Size"	L2"	L1"	Price /Each
TCP304	19/64	0.2969	1-9/16	2-3/4	
TCP305	5/16	0.3125	1-5/8	2-13/16	
TCP306	21/64	0.3281	1-11/16	2-15/16	
TCP307	11/32	0.3437	1-11/16	3	
TCP308	23/64	0.3594	1-3/4	3-1/16	
TCP309	3/8	0.375	1-13/16	3-1/8	
TCP310	25/64	0.3906	1-7/8	3-1/4	
TCP311	13/32	0.4063	1-15/16	3-5/16	
TCP312	27/64	0.4219	2	3-3/8	
TCP313	7/16	0.4375	2-1/16	3-7/16	
TCP314	29/64	0.4531	2-1/8	3-9/16	
TCP315	15/32	0.4687	2-1/8	3-5/8	
TCP316	31/64	0.4844	2-3/16	3-11/16	
TCP317	1/2	0.5	2-1/4	3-3/4	

### R41C SERIES - WIRE GAUGE SIZE

Model No.	Wire Gauge Size	Decimal Size"	L2"	L1"	Price /Each
TCP318*	#60	0.04	1/2	1-3/8	
TCP319*	#59	0.041	1/2	1-3/8	
TCP320*	#58	0.042	1/2	1-3/8	
TCP321*	#57	0.043	1/2	1-3/8	
TCP322*	#56	0.0465	1/2	1-3/8	
TCP323*	#55	0.052	5/8	1-5/8	
TCP324*	#54	0.055	5/8	1-5/8	
TCP325*	#53	0.0595	5/8	1-5/8	
TCP326	#52	0.0635	11/16	1-11/16	
TCP327	#51	0.067	11/16	1-11/16	
TCP328	#50	0.07	11/16	1-11/16	
TCP329	#49	0.073	11/16	1-11/16	
TCP330	#48	0.076	11/16	1-11/16	
TCP331	#47	0.0785	11/16	1-11/16	
TCP332	#46	0.081	3/4	1-3/4	

Model No.	Wire Gauge Size	Decimal Size"	L2"	L1"	Price /Each
TCP333	#45	0.082	3/4	1-3/4	
TCP334	#44	0.086	3/4	1-3/4	
TCP335	#43	0.089	3/4	1-3/4	
TCP336	#42	0.0935	3/4	1-3/4	
TCP337	#41	0.096	13/16	1-13/16	
TCP338	#40	0.098	13/16	1-13/16	
TCP339	#39	0.0995	13/16	1-13/16	
TCP340	#38	0.1015	13/16	1-13/16	
TCP341	#37	0.104	13/16	1-13/16	
TCP342	#36	0.1065	13/16	1-13/16	
TCP343	#35	0.11	7/8	1-7/8	
TCP344	#34	0.111	7/8	1-7/8	
TCP345	#33	0.113	7/8	1-7/8	
TCP346	#32	0.116	7/8	1-7/8	
TCP347	#31	0.12	7/8	1-7/8	

\*No split point