



## Mild Steel Stick Electrodes

• Priced per 5-lb. tube

### 6010

- High cellulose coated electrode designed to provide a smooth stable arc forceful enough to achieve deep penetration into the base metal
- Produce a flat weld bead with coarse ripples and a thin easily removable slag
- May be used in the flat, horizontal, vertical or overhead welding positions

### 6011

- A versatile, deep penetrating, all-position electrode for steel
- Offer excellent mechanical properties in the welding of mild steels, galvanised and some low alloy steels
- Operate on AC or DCEP

### 6013

- A general purpose, all-position electrodes for mild steel
- Establishes a smooth, quiet, medium penetrating arc that is readily maintained with minimal spatter loss
- Slag lifts easily, revealing a finely rippled bead contour
- Ideally suited for general purpose welding, even with small AC power sources having low open-circuit voltage
- Operates on AC, DCEN or DCEP

### 7014

- An all position electrode for mild and low alloy steels
- Iron powder covering content yields a high deposition rate in all positions
- Particularly advantageous when poor fit-up exists
- Operates on AC, DCEN or DCEP

### 7018

- A high deposition electrode for low and medium carbon steels
- An efficient, all-position, iron powder, low hydrogen type electrode
- Exhibits excellent mechanical properties, crack resistant, and X-ray quality welds
- Operates on AC or DCEP

## 36" Mild Steel Cut Length TIG Rods

• Priced per 10-lb. tube

### ER70S-2

**This premium quality TIG rod gives welds of the highest quality, even on rust or dirty surfaces due to the deoxidising agents in the wire.**

- Can also be used for pipe, plate, and sheet applications where structural integrity is a primary consideration
- AWS A5.18-79

### R45

**General purpose mild steel rod for TIG or gas welding.**

- A general purpose rod used for welding low-carbon sheet, plate and pipe
- Widely used for automotive repair work and is ideal for ornamental art purposes
- AWS A5.2-80

### R60

**Recommended for gas or TIG welding plate, sheet, pipe, castings, or structural shapes.**

- Produces welds of a higher tensile strength than R45
- AWS A5.2-80

| Model No.      | Mfg. No.     | Dia." | Wt. lbs. | Price /Each |
|----------------|--------------|-------|----------|-------------|
| <b>ER70S-2</b> |              |       |          |             |
| TTU722         | E70S2035X36T | 0.035 | 10       |             |
| TTU723         | E70S2045X36T | 0.045 | 10       |             |
| TTU724         | E70S2116X36T | 1/16  | 10       |             |
| TTU725         | E70S2332X36T | 3/32  | 10       |             |
| TTU726         | E70S218X36T  | 1/8   | 10       |             |
| TTU727         | E70S2532X36T | 5/32  | 10       |             |
| <b>R45</b>     |              |       |          |             |
| TTU728         | R45116X36T   | 1/16  | 10       |             |
| TTU729         | R45332X36T   | 3/32  | 10       |             |
| TTU730         | R4518X36T    | 1/8   | 10       |             |
| TTU731         | R45532X36T   | 5/32  | 10       |             |
| TTU732         | R45316X36T   | 3/16  | 10       |             |
| <b>R60</b>     |              |       |          |             |
| TTU733         | R60116X36T   | 1/16  | 10       |             |
| TTU734         | R60332X36T   | 3/32  | 10       |             |
| TTU735         | R6018X36T    | 1/8   | 10       |             |
| TTU736         | R60532X36T   | 5/32  | 10       |             |
| TTU737         | R60316X36T   | 3/16  | 10       |             |



weldcote  
metals

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metals

Priced per Tube

| Model No.   | Mfg. No.  | Dia." | Wt. lbs. | Price /Each |
|-------------|-----------|-------|----------|-------------|
| <b>6010</b> |           |       |          |             |
| TTU707      | 6010332ES | 3/32  | 5        |             |
| TTU708      | 601018ES  | 1/8   | 5        |             |
| TTU709      | 6010532ES | 5/32  | 5        |             |
| <b>6011</b> |           |       |          |             |
| TTU710      | 6011332ES | 3/32  | 5        |             |
| TTU711      | 601118ES  | 1/8   | 5        |             |
| TTU712      | 6011532ES | 5/32  | 5        |             |
| <b>6013</b> |           |       |          |             |
| TTU713      | 6013332ES | 3/32  | 5        |             |
| TTU714      | 601318ES  | 1/8   | 5        |             |
| TTU715      | 6013532ES | 5/32  | 5        |             |
| <b>7014</b> |           |       |          |             |
| TTU716      | 7014332ES | 3/32  | 5        |             |
| TTU717      | 701418ES  | 1/8   | 5        |             |
| TTU718      | 7014532ES | 5/32  | 5        |             |
| <b>7018</b> |           |       |          |             |
| TTU719      | 7018332ES | 3/32  | 5        |             |
| TTU720      | 701818ES  | 1/8   | 5        |             |
| TTU721      | 7018532ES | 5/32  | 5        |             |

## Mild Steel Stick Electrodes – CWB Approved

### FLEETWELD® 35 - E6011

- Fill freeze, out-of-position mild steel stick electrodes
- A proven performer for sheet metal welding applications and AC pipe welding
- A great electrode to use on jobs where the steel isn't clean
- AC DC +/-

**LINCOLN®**  
**ELECTRIC**  
THE WELDING EXPERTS™

Priced per Tube

| Model No. | Mfg. No. | Diameter" | Wt. kg       | Price/Each |
|-----------|----------|-----------|--------------|------------|
| TTU006    | ED511006 | 3/32      | 4 (8.8 lbs.) |            |
| TTU007    | ED511007 | 1/8       | 5 (11 lbs.)  |            |
| TTU008    | ED511008 | 5/32      | 5 (11 lbs.)  |            |

### FLEETWELD® 37 - E6013

- Fill freeze, high speed, mild stick electrodes
- An all-position electrode for low amperage welding on sheet metal, especially in applications where appearance is important
- Ideal for jobs involving irregular or short welds that require a change in positions
- AC DC +/-



TTU010

Priced per Tube

| Model No. | Mfg. No. | Diameter" | Wt. kg       | Price/Each |
|-----------|----------|-----------|--------------|------------|
| TTU009    | ED511213 | 3/32      | 4 (8.8 lbs.) |            |
| TTU010    | ED511011 | 1/8       | 5 (11 lbs.)  |            |
| TTU011    | ED511012 | 5/32      | 5 (11 lbs.)  |            |

### FLEETWELD® 47 - E7014

- Fill freeze, high speed, and mild stick electrodes
- Features high deposition rates for fast performance
- Ideal for sheet metal lap joints and fillet welds, general purpose plate welding and maintenance jobs
- AC DC +/-

Priced per Tube

| Model No. | Mfg. No. | Diameter" | Wt. kg       | Price/Each |
|-----------|----------|-----------|--------------|------------|
| TTU012    | ED511016 | 3/32      | 4 (8.8 lbs.) |            |
| TTU013    | ED511017 | 1/8       | 5 (11 lbs.)  |            |
| TTU014    | ED511018 | 5/32      | 5 (11 lbs.)  |            |

### JETWELD® LH-70 - E7018

- Low hydrogen, mild steel stick electrodes
- Ideal for welding on thick sections and restraining joints when cracking is an issue, as well as hard-to-weld steels
- DC+ AC

Priced per Tube

| Model No. | Mfg. No. | Diameter" | Wt. kg       | Price/Each |
|-----------|----------|-----------|--------------|------------|
| TTU015    | ED511041 | 3/32      | 4 (8.8 lbs.) |            |
| TTU016    | ED511042 | 1/8       | 5 (11 lbs.)  |            |
| TTU017    | ED511043 | 5/32      | 5 (11 lbs.)  |            |